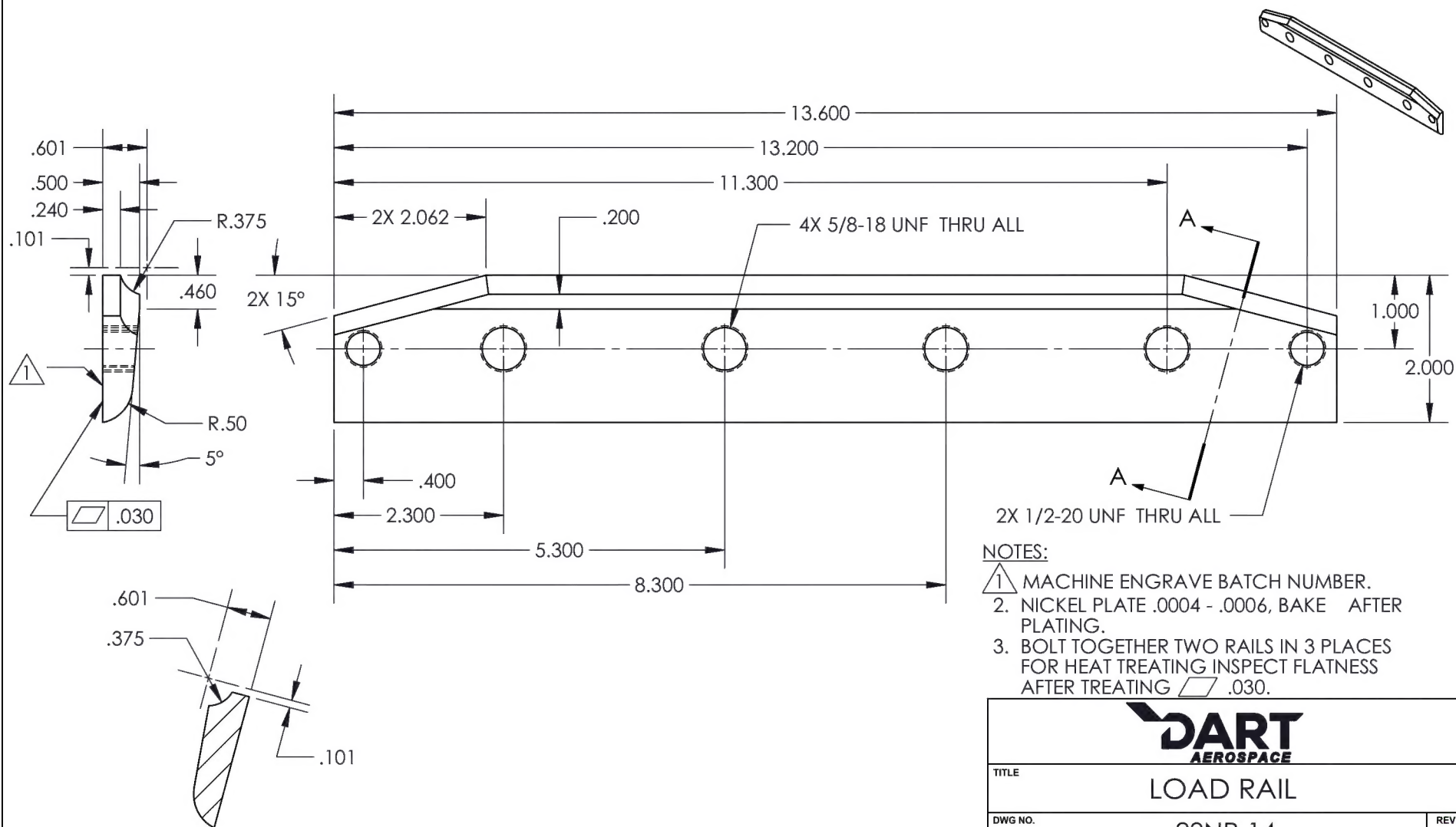


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REVISIONS					
REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED
7		AS DRAWN BY CANAM	7/18/2013	CFS	
8		REMOVED REQUIREMENT FOR 3 BLOCKS AT HEAT TREATING PER R.W.	8/28/2013	CFS	RW
9	14-0101	CH'D TITLE BLOCK WAS RED BARN IS DART. ADDED MACHINE ENGRAVE NOTE.	7/30/2014	DJN	RW



NOTES:

1. MACHINE ENGRAVE BATCH NUMBER.
2. NICKEL PLATE .0004 - .0006, BAKE AFTER PLATING.
3. BOLT TOGETHER TWO RAILS IN 3 PLACES FOR HEAT TREATING INSPECT FLATNESS AFTER TREATING \square .030.

DART
AEROSPACE

TITLE		LOAD RAIL	
DWG NO.	20NR-14		REV 9
MAT'L 4140	DRAWN BY: CANAM		
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES		APPROVED	<i>D Weil</i>
.XXX \pm .005	FRACTIONS \pm 1/32	HEAT TREAT	HTC 44-46
.XX \pm .01	ANGLES \pm 5°	FINISH	SEE NOTE 1
.X \pm .1		SPEC	
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R		USED ON MODEL	
2. DIMENSIONAL LIMITS APPLY AFTER PLATING			
SCALE	1:2	DATE	12/1/1995
		SHEET 1 OF 1	

ASSY QTY	ASSY QTY	B/O	Part #	UNIT QTY	Description	Material	B/O INFORMATION OR SPECIFICATIONS
			20NR-14	1	LOAD RAIL	4140	5/8 X 2-1/8 X 13-3/4